

SDE 5000 QUIET EXHAUST SINGLE DUCT VARIABLE VOLUME CONTROL ASSEMBLIES c/w DIRECT DIGITAL CONTROLS

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SDE 5000

General Description

The SDE 5000 assembly is designed to accept direct digital controls (DDC) for VAV pressure independent operation.

The terminal unit controls are supplied by the controls contractor and either factory or field mounted and wired. For information concerning controls, components, sequence of operation, etc., please refer to the documentation provided by the controls contractor.

Receiving Inspection

After unpacking the assembly, check it for shipping damage. If any shipping damage is found, report it immediately to the delivering carrier. During unpacking and installation do not handle by the inlet velocity sensor, damper shaft, or tubing. Damage may result.

Wiring

If controls have been factory mounted, a wiring diagram will be included with the unit indicating the factory mounted components. For field wiring of room sensors and other accessories, refer to the controls contractor's documentation. If the controls have been field mounted, refer to the controls contractor's documentation for all wiring information.

Installing the SDE 5000 Terminal Unit

The basic SDE 5000 is light enough that it can be supported by the ductwork in which it is installed. Use the support method prescribed for the rectangular duct in the job specifications.

Important: For optimum performance there should be a minimum of three duct diameters of straight inlet duct, **same size as the inlet**, between the inlet and any transition, take off or fitting.

The assembly should be mounted right side up. It should be level within ± 10 degrees of horizontal, both parallel to the air flow and at right angles to the air flow. The side of the assembly is labelled with an arrow indicating UP. Do not mount the control side of the assembly tight to a wall, pipe or other obstruction. Allow sufficient room for access to the controls.

To prevent excess air leakage, all joints should be sealed with an approved duct sealer. This would apply to all accessory module connections as well as the basic assembly.



Damper rotation is always clockwise to the open position. An identification mark on the end of the shaft indicates the damper position.

The factory supplied sensing lines are color coded. Red indicates the total pressure or "HI" line which should be located on the upstream side. Green indicates the static pressure or "LO" line which should be located on the downstream side.

An optional protective enclosure may be provided to house the terminal unit control components. The enclosure cover is removable with two sheet metal screws.

The velocity sensor is normally supplied as standard with the terminal unit. However, in some cases a flow sensing device supplied by the controls contractor may be factory or field mounted. Refer to the submittal drawing for illustration.

The air volume ranges listed are recommended for optimum performance. A minimum value of zero is also acceptable.

Selection of air flow limits below the listed values is not recommended. Stability and accuracy may not be acceptable at lower than recommended air flow limits. The actual performance will vary depending on the terminal unit controls supplied.

Air Volume Ranges

	CFM L/S	
Unit Size	Min Max	Min Max
4	50 - 225	24 - 106
5	55 - 350	30 - 165
6	70 - 450	31 - 212
7	100 - 650	47 - 307
8	130 - 800	62 - 378
9	170 - 1050	108 - 496
10	220 - 1350	126 - 637
12	300 - 2100	173 - 991
14	390 - 2600	226 - 1225
16	500 - 3500	315 - 1649

Notes:

Factory calibrated controls must be selected within the above flow range limits. A minimum value of zero is also available. When an auxiliary flow setting is specified, the value must be greater than the minimum setting and within the range limits.

On controls mounted by Price but supplied by others, the air volume ranges are guidelines only.

Selection of air flow limits below the listed values is not recommended. Stability and accuracy may not be acceptable at lower than recommended air flow limits. The actual performance will vary depending on the terminal unit controls supplied.



• Refer to the appropriate Service and Installation Manual for more detailed calibration information. Part# 045389-003

Calibration Equation

		$VP = Q \sqrt{2}$	Unit Size	К	
			4	354	
			5	432	
VP	- (differential pressure at	6	504	
••		sensor inches wid	7	675	
Q	- 6	air flow rate, cfm at	8	900	
	5	standard density.	9	1143	
К	- (calibration constant	10	1484	
			12	2056	
			14	2700	
			16	3409	
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NOTES

- Gauge taps are normally supplied with pneumatic controls to allow field measurement of the differential pressure at the sensor with a manometer, magnahelic or other measuring device.
 - If the terminal velocity controls utilize a flow-through transducer, a proper velocity pressure reading will NOT be read at the gauge taps and the calibration curves CANNOT be used for field measurement. The flow-through transducer operates on the principle of mass flow rather than pressure differential.

Controls utilizing a dead-ended pressure transducer will allow field measurement with the gauge taps and calibration curves provided.

- Setting flow limits for a differential pressure of less than 0.02 inches in NOT recommended. Stability and accuracy of flow limits may not be acceptable due to low velocity pressure signal. Performance will vary depending on the terminal unit controls provided.
- 3. For field calibration of air flow limits refer to the control contractor's documentation.



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